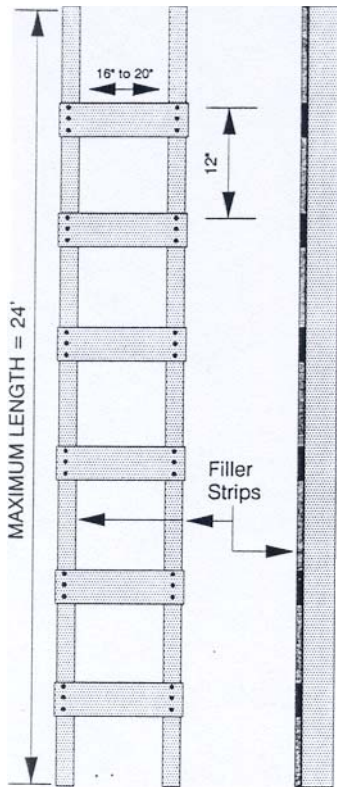
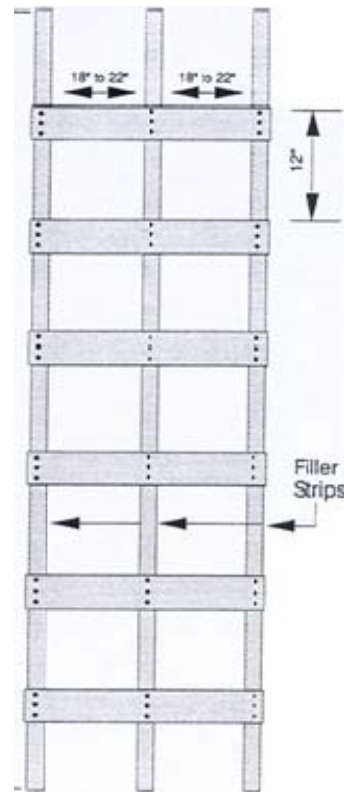


JOB MADE LADDER REQUIREMENTS



SINGLE CLEAT LADDER

TABLES OF MATERIAL SIZES SIDE RAILS		
LENGTH OF LADDER (FEET)	THICKNESS (NOMINAL)	DEPTH (NOMINAL)
UP TO & INCLUDING 16	2"	4"
16 TO 24	2"	6"



DOUBLE CLEAT LADDER

TABLES OF MATERIAL SIZES SIDE RAILS		
LENGTH OF LADDER (FEET)	THICKNESS (NOMINAL)	DEPTH (NOMINAL)
UP TO 12	2"	4"
12 TO 24	2"	6"

1. LENGTH BETWEEN SUPPORTS (BASE AND TOP LANDING) NOT TO EXCEED 24 FEET FOR A SINGLE RUNG LADDER OR A DOUBLE RUNG LADDER.
2. SLOPE OF GRAIN IN SIDE RAILS TO BE NOT STEEPER THAN 1 IN 12. KNOTS OF 1/2" OR LESS ACCEPTABLE ONLY ON WIDE FACE AT LEAST 1/2" FROM EDGE.
3. CLEATS SHALL BE 1X4 NOMINAL OR 2X4 STRESS GRADE MATERIAL THAT IS CLEAR, STRAIGHT-GRAINED AND FREE OF KNOTS.
4. SECURE CLEATS TO EACH RAIL WITH THREE 10d COMMON WIRE NAILS FOR 1X4 CLEATS OR THREE 12D COMMON WIRE NAILS FOR 2X4 CLEATS.
5. FILLER STRIPS ARE 3/4" STOCK-WIDTH OF RAIL AND LENGTH TO SUIT.